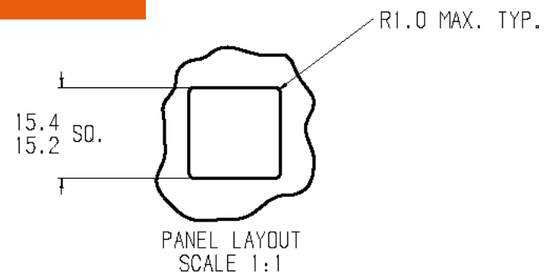
http://www.cergy-vis.fr
[CERGY-VIS]
ET SI ON PARLAIT SERVICE

DWG NO D99009-M61 REV

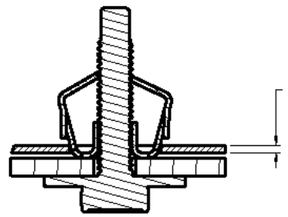
REVISIONS

E.C.O	REV	DESCRIPTION	DATE	DR	CK	APP

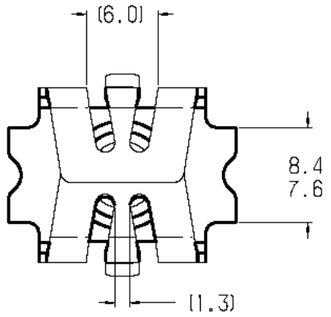
Référence
137 808 001
Matière Acier Geomet 600h Argent
(CS-G500A)

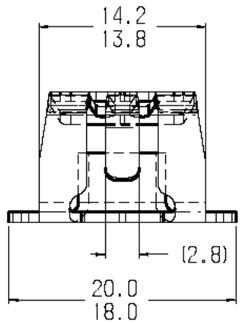


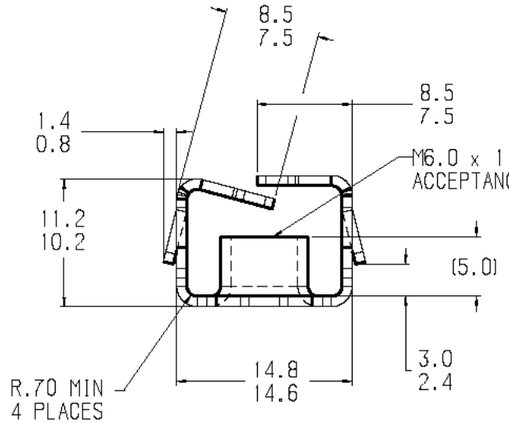
PANEL LAYOUT
SCALE 1:1

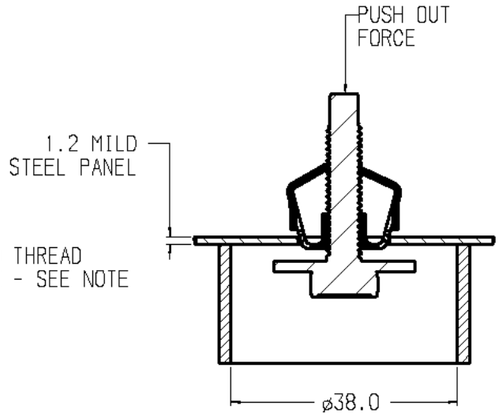


TYPICAL ASSEMBLY
SCALE 1:1

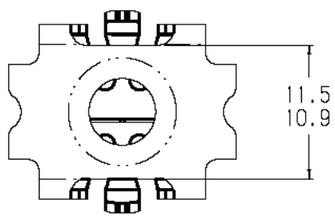


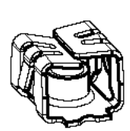






TEST PROCEDURE
SCALE 1:1




ACTUAL SIZE

NOTE: "D" IDENTIFICATION TO APPEAR ON FACE OF PART. DIMENSIONING AND TOLERANCING PER ASME Y14.5M

PERFORMANCE SPECIFICATIONS	
MAX PREVAILING TORQUE - 1ST ON	2 Nm (17.71 lb-in)
MIN PUSH OUT	900 N (202.33 lb)
MAX INSERTION	(TARGET 10 lbs)
PROOF LOAD	18.4 KN (OVER ø7.5 HOLE)

NOTE: TORQUE SPECIFICATIONS APPLY WHEN TESTED WITH M6.0 X 1.0 6G SCREW. FINISH CM7114M

MARK TOOL:

TINNERMAN PALNUT
ENGINEERED PRODUCTS (CANADA) CORPORATION

P.O. Box 2492
Hamilton, Ontario, Canada
L8N 3KI

DRAWN BY	DATE	CHECKED	SCALE	APPROVED
M.LUANG-ASA	12/10/01	RELEASED	2:1	1ST. PROD.

REF:

MATERIAL	THICKNESS	HEAT TREAT	FINISH HARDNESS
SAE 1050-1065	0.86	AUSTEMPER	Rc44-51

NAME	PRODUCT CODE #
EXPANSION TYPE	900

SPECIAL FEATURES: M6.0 x 1.0

SHEET: 1 OF: 1	DWG NO D99009-M61	SIZE B

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